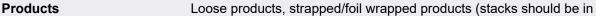


## ZPA 100 Layer Palletizer

Layer palletizer for high-performance productions – easy processing of both thin and thick stitched or glued products

## **Technical Specifications**



good shape);

Wire stitched thin products should be at least double the height of the

wire and should be pressed neatly on the spine.

Product width140 - 300 mmProduct length200 - 430 mmBundle height50 - 300 mm

Bundle weight max. 18 kg

**Pallet format** 800 x 1200 und 1000 x 1200 mm and up to 40 x 48"

Loaded pallet height max. 1600 mm incl. pallet

Empty pallet height 130 mm (min.) – 150 mm (max.)

Full pallet weight max. 1500 kg Weight per layer max. 280 kg

Bundle offset max. 80 mm (Offset is possible with strapped or foil-wrapped products, with

loose products, however, only to a certain limit.)

Slip sheet Craft paper, air tight 200 g/m2, 700 x 1000 mm

**Speed** max. 24 cycles/min. for loose products (only in combination with el.st. blocker VBS95)

max. 36 cycles/min. for strapped, foil wrapped products

**Drive** Complete drive with 10 engines, total 6,5 kVA

**Voltage** 380-420 V / 3/N/PE, 50 Hz **Fuse** 3 x 20 A, slow-blow fuse

Air pressure min. 6 bar

**Air consumption** max. 0,35 Nm³/min., unoiled, dry air

Control Central control panel for automatic or manual operation incl. emergency stop

Palletizing program Computer control with keyboard and monitor for user friendly programming incl.

layer pattern generator, production control, standard ERP/MIS interfaces

Max. floor loading 450 kg/m<sup>2</sup>



